CIGARETTE SPECIFICATION

LOUISVILLE
PLAYERS LIGHTS 100 REGULAR 25S SP
BRAND CODE-4170 (SID)

EFFECTIVE DATE: 03/25/91
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC T/.	: 12.0	MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 68.0	MM				
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.T.D.	: 4.70	IN. H2O				
DILUTION TARGET	: 27.0 +/- 5.0	%				

TIPPING PAPER : 72MM X 3200M WHT DGL PPT EC436 12-883-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FINDLEY 355-381-01 PVA 62-050-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-466-A

STD. FILLER - PACK O.V.: A4160 - 13.00% PLAYERS LIGHTS REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6700M 22CU/0.6% (KC 100% WOOD) 10-372-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057682027

REASON FOR CHANGE : CIGARETTE PAPER BASE MATERIAL/SHEET WIDTH CHANGED
: FROM FLAX/27.25MM (10-224-A U/R 10-702-A) TO
: 100% WOODPULP/27.00MM (10-372-A). UPDATED TOTAL
: RID TARGET & IPG ADH. PAPER/ADH WT CHG. DO NOT MIX

PREPARED BY : S.M. HAYWOOD
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APPROVED BY: E R Walls

SUPERCEDES SPECIFICATION DATED: 12/19/90

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